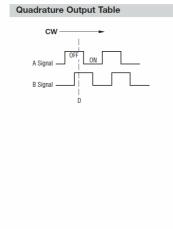
Replacing the Rotary Encoder on a Proteus 2000 Switch, Encoder 16MM 24 Detents Vertical mount. Bourns PEC164215FN0024 encoder for replacement.

Bourns PEC164215FN0024 encoder

Bedille i Fere i Frei i leef i Gile	
Model Terminal Configuration 2 = PC Pin Vertical/Down Facing 4 = PC Horizontal/Rear Facing	PEC16 - 4 0 20 F - S 0012
Detent Option 0 = No Detents 1 = 12 Detents' (available with 12 pulses only) 2 = 24 Detents (available with 12 or 24 pulses)	
Standard Shaft Length 15 = 15 mm 20 = 20.0 mm 25 = 25.0 mm* 30 = 30.0 mm*	
Shaft Style F = Insulated Flatted Shaft	
Switch Configuration — S = Push Momentary Switch N = No Switch	
Resolution 0012 = 12 Pulses per 360 ° Rotation 0024 = 24 Pulses per 360 ° Rotation	



EBay upgrade





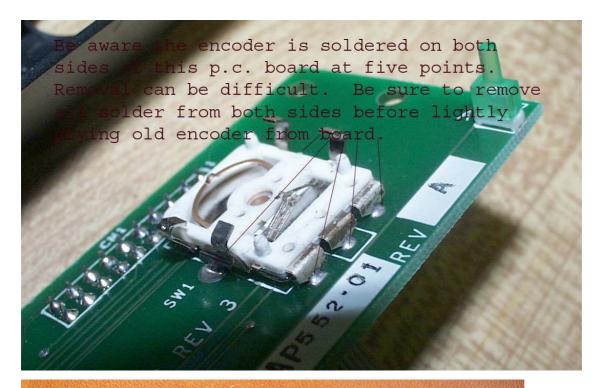
l used a BI TECHNOLOGIES/TT ELECTRONICS, EN16-H20AF15, INCREMENTAL ENCODER purchased on EBay UK. £4.75

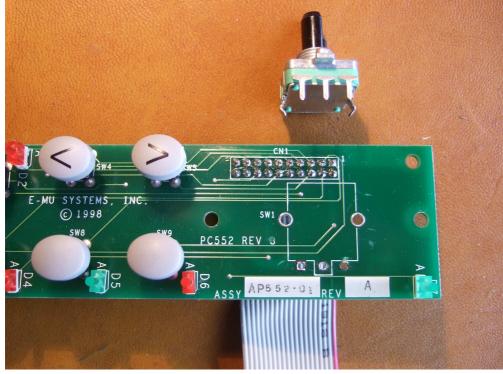
INCREMENTAL ENCODER Pin vertical/down facing Not pc horizontal rear facing Encoder Resolution:24CPR Encoder Type: Incremental Leaded Process Compatible:Yes No. of Detents:0 Series:EN16



Locate the encoder pcb remove screws mark the ribbon cable with felt tip at pin 1. Remove the pcb.

Use a solder sucker to remove the old encoder the following picture shows the encoder broken apart. The middle spring is the detent.





The new encoder ready for soldering

After replacing the encoder refit the PCB Making sure all the cables are correctly Located.

